

Page 1 of 1

All amounts are calculated in domestic currency.

es from 7/10/2017 to 7/10/2017

All Currencies

All Line Item Types

[illegible]



EAGLE STAINLESS

Tube and Fabrication, Inc. 10 Discovery Way Franklin Industrial Park Franklin MA 02038

Tel: 800-528-8650 , 508-528-8650 Fax: 800-520-1954 , 508-520-1954 Email: eagle@eagletube.com Web: www.eagletube.com

Packing List

Bill Dart Aerospace, Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace, Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

PO Number: PO35151

Shipment No: 131610
Shipment Date: 06/22/17
Order Number: 136891
Order Date: 02/08/17

Customer Code: 000000001912
Phone: (613) 632-5200

Terms: Net 30 Days

Ship Via: FedXFrCol#94011728

<u>Open</u>	<u>Quantity</u>	<u>Shipped</u>	<u>Back Ord</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Job Number</u>
1,807	605	1,202			FT	1912-SQ0500049T304 T304 Smls Square Tubing .500" x .500" x .049" Wall x (240) - 117"±.500"/-000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Pack to Protect. NOT an Aerospace Application... NOT Defars Material - Chantal Lavoie 12/02/15.)	136891-01

SENT-711



EAGLE STAINLESS Tube & Fabrication, Inc.

10 Discovery Way, Franklin, Massachusetts 02038
Tel: 508-528-8650 800-528-8650 Fax: 508-520-1954 800-520-1954
E-mail: generalsales@eagletube.com

Invoice

Bill To: Dart Aerospace, Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To: Dart Aerospace, Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

PO Number: **PO35151**

Invoice Number: 190904

Salesman: JOHN ROSS

Invoice Date: 06/22/17

Packing List: 131610

Customer: 000000001912 ^{DAS}

SHIP VIA: Shipped Via FEDEX FRT COLL 94011728:

Order No: 136891 9
9-89

Terms: **Net 30 Days**

Item	Quantity	Description	Unit Price	Amount
1	605	1912-SQ0500049T304 - T304 Smls Square Tubing .500" x .500" x .049" Wall x (240) - 117" + .500" / - .000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Pack to Protect.	\$6.5500 / FT	\$3,962.75

NOT an Aerospace Application... NOT Defars Material -
Chantal Lavoie 12/02/15.)

Sub-total: \$3,962.75
Sales Tax: \$0.00
Shipping and Handling Charges: \$0.00

EAGLE ALSO ACCEPTS PAYMENT BY VISA, MASTERCARD OR A

Invoice Total: **\$3,962.75**

605-7-11



EAGLE STAINLESS

Tube and Fabrication, Inc

Franklin Industrial Park 10 Discovery Way Franklin, MA 02038

Telephone: (508) 528-8650 or (800) 528-8650 Fax: (508) 520-1954 or (800) 520-1954 Website: www.eagletube.com Email: info@eagletube.com

MATERIAL TEST REPORT CERTIFICATE OF CONFORMANCE

SOLD TO: Dart Aerospace, Ltd.
ADDRESS: 1270 Aberdeen Street
Hawkesbury ON K6A 1K7
DATE: 6/22/2017
PURCHASE ORDER: PO35151
OUR ORDER#: 136891
PART # N/A
REVISION: N/A

HEAT #: 624005
SOURCE: 50-55504-03-17
ITEM: .500 X .500 SQUARE TUBING X .049 WALL T304/304L SMLS
Spec: ASTM A269-15a/A213-15c CHEMISTRY ONLY
Temper: AS DRAWN TEMPER
Quantity: 605 **Units:** FT

DAS
9
9-89

C: .006	Ti: -	Yield (PSI): -
Si: .462	Cb: -	Tensile (PSI): -
Mn: 1.109	Ta: -	Elong. (% IN 2'') -
P: .030	Fe: balance	Hardness (Rockwell): -
S: .004	Cu: .35	Flattening: -
Ni: 8.94	Al: -	Flaring: -
Cr: 18.30	N: .032	Rev F/B: -
Mo: .314	Co: .149	Flange: -
Misc Chem 1: -		Int C/E: -
Misc Chem 2: -		Eddy Current: -
Misc Chem 3: -		Hydrostatic: -
		Grain Size: -

Note 1: MELT: FRANCE
Note 2: MFG: USA
Note 3: MERCURY FREE
Comments:

Conforms to all drawing and/or specification requirements. To the best of our knowledge the material is mercury free, and compliant with Directive 2011/65/EC and 2006/122/ECOF regarding the Restriction of Hazardous Substances (RoHS), and is conflict free per Dodd-Frank section 1502. Reports governing this material are on file.

Bernie Pearson

EAGLE STAINLESS TUBE AND FABRICATION INC.
Bernie Pearson
Quality Assurance Manager

AA
Int. 6/22/2017
Date

PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH:

ASTM A554 MILL FINISH
OR
ASTM A269 MILL FINISH

1/2" X .049"

PART NUMBER:

M304TS1 A.AAA W.TTT
WIDTH WALL

PART NUMBER:

EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049

WHERE:

A.AAA = WIDTH IN INCHES
.TTT = WALL THICKNESS IN INCHES

RELEASED
2014-05-26

D	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL. SPECIFICATION (SEE NCRI14.3816)	DB	14.06.20
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING	AJS	08.10.16
B	DRAWING MOVED TO "B" SIZE BORDER, FINISH ADDED (SEE NCRI 08-046 FOR DETAILS)	AJS	08.08.28
A	NEW ISSUE	DS	01.06.08
REV.	DESCRIPTION	BY	DATE
DRAWN	DS		
CHECKED	DB		
MFG. APPR.	M304TS		
APPROVED			
DE. APPR.			
DATE	14.05.20		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
REV. D			
SHEET 1 OF 1			
SCALE			
NONE			
304/316 SQUARE TUBING			
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: H304750.500W.049
 DATE: 12.01.17

PO / BATCH NO.: P035151/H137892

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 600'
 QUANTITY INSPECTED: 600'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .049"
 THICKNESS RECEIVED: .050"
 SHEET SIZE ORDERED: U/A
 SHEET SIZE RECEIVED: U/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="radio"/> Y <input type="radio"/> N	ASTM A269
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	136291
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N <input type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>9</u> DATE: <u>12.01.17</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

OUTSTANDING PO REPRINT

Purchase Order ID PO35151

Purchase Order Date 1/31/2017

PO Print Date 7/11/2017

Page Number 1 of 2

Order From : VU-EAG001

EAGLE STAINLESS
10 DISCOVERY WAY
FRANKLIN, MA
US

Ship To : DART AEROSPACE LTD

1270
ABERD
EEN
HAWKE
SBURY,
ON
K6A
1K7
CANAD
A

Contact Name
Vendor Phone 800 528 8650 Ext.800 520 1954
Vendor Fax 800 520 1954
Ship To Contact
Ship To Phone

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB Destination-Collect

Ship Method
Ship Acct

Line Nbr	Item ID Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Extended Price
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2	M304TS0.500W.049	Square Tubing	DAS 9 9-89 6/26/2017 Yes 6/26/2017	600.00 f	\$3,930.00
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MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

Line Total: \$3,930.00

3	M304TS0.500W.049	Square Tubing	9/21/2017 Yes 9/21/2017	600.00 f	\$3,930.00
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MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

Line Total: \$3,930.00

PO Instructions: DELIVERY DATE TBD
QUOTE NO 974235

6/23/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

OUTSTANDING PO REPRINT

Purchase Order ID P035151

Purchase Order Date 1/31/2017

PO Print Date 7/11/2017

Page Number 2 of 2

Order From : VU-EAG001

EAGLE STAINLESS
10 DISCOVERY WAY
FRANKLIN, MA
US

Ship To : DART AEROSPACE LTD

1270
ABERD
EEN
HAWKE
SBURY,
ON
K6A
1K7
CANAD
A

Contact Name
Vendor Phone 800 528 8650 Ext.800 520 1954
Vendor Fax 800 520 1954
Ship To Contact
Ship To Phone

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB Destination-Collect

Ship Method

Ship Acct

Line Nbr	Item ID Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Extended Price
4	M304TS0.500W.049	Square Tubing	12/21/2017 Yes 12/21/2017	600.00 f	\$3,930.00

MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

Line Total: \$3,930.00

Outstanding PO Total: \$11,790.00

PO Instructions: DELIVERY DATE TBD
QUOTE NO 974235

Terms & Condition of
Purchasing(Suppliers) and
Procurement Quality Clauses are an
integral part of our AS9100

Change Nbr: 3

Change Date: 6/23/2017